



Flux-Covered Arc Welding Electrodes

For use with any Arc Welding Plant.

Allen-Liversidge, Ltd.

Electric Welding Department :

**123, Victoria Street,
Westminster, S.W. 1.**

Telephone : Victoria 3540 (3 lines)

Telegrams : "Edibrac, Sowest, London."

OFFICES AND WORKS :

London :	Belfast	Glasgow	Newcastle-on-Tyne
Battersea	Cardiff	Hull	Melbourne (Vic.)
Clapham	Coventry	Liverpool	Sydney (N.S.W.)
Peckham			
Poplar			



Flux-Covered Ferro-Arc Electrodes

Mild Steel—Standard Type.

For boiler work, tanks and pipes, shipbuilding and general structural and repair work.

Approximate m/m	Diameter inches.	Standard Wire Gauge.	Per 1,000 Electrodes, each 18 inches.	Equivalent Price per 1,000 feet.
6	$\frac{1}{4}$	4	£16 2 6	£10 15 0
5	$\frac{3}{16}$	6	13 7 0	8 18 0
4	$\frac{5}{32}$	8	11 5 0	7 10 0
3	$\frac{1}{8}$	10	8 12 6	5 15 0
2.75	$\frac{3}{32}$	12	6 15 0	4 10 0
2	$\frac{5}{64}$	14	6 7 6	4 5 0

Cast Iron Electrodes.

Depositing a soft grey cast iron, free from porosity and blowholes, and producing welds which may be easily machined.

Approximate m/m	Diameter inches.	Standard Wire Gauge.	Per 1,000 Electrodes, each 18 inches.	Equivalent Price per 1,000 feet.
6	$\frac{1}{4}$	4	£17 10 0	£11 13 4
5	$\frac{3}{16}$	6	15 0 0	10 0 0
4	$\frac{5}{32}$	8	13 5 0	8 16 8
3	$\frac{1}{8}$	10	10 5 0	6 16 8
2.75	$\frac{3}{32}$	12	8 10 0	5 13 4

14% Manganese Steel Electrodes.

For depositing tough wear-resisting metal. Specially suitable for reinforcing tramway and railway crossovers and lips of dredger buckets, etc.

Approximate m/m	Diameter inches.	Standard Wire Gauge.	Per 1,000 Electrodes, each 18 inches.	Equivalent Price per 1,000 feet.
6	$\frac{1}{4}$	4	£24 0 0	£16 0 0
5	$\frac{3}{16}$	6	20 0 0	13 7 0
4	$\frac{5}{32}$	8	16 0 0	10 13 6

Other types and sizes will be quoted on application.

10 90-866513 704



Flux-Covered Ferro-Arc Electrodes

·5% Carbon Steel Electrodes.

For medium carbon welds.

Approximate m/m	Diameter inches.	Standard Wire Gauge	Per 1,000 Electrodes each 18 inches.	Equivalent Price per 1,000 feet.
6	$\frac{1}{4}$	4	£16 19 0	£11 6 0
5	$\frac{3}{16}$	6	14 3 0	9 9 0
4	$\frac{5}{32}$	8	11 16 0	7 17 6
3	$\frac{1}{8}$	10	8 19 6	6 0 0

Prices of other types and sizes on application.

High Carbon "A" Electrodes.

Giving a very hard-wearing deposit. Particularly suitable for reinforcement and repair of tramway tracks.

Approximate m/m	Diameter inches.	Standard Wire Gauge.	Per 1,000 Electrodes, each 18 inches.	Equivalent Price per 1,000 feet.
6	$\frac{1}{4}$	4	£17 5 0	£11 10 0
5	$\frac{3}{16}$	6	14 15 0	9 16 8
4	$\frac{5}{32}$	8	12 10 0	8 6 8
3	$\frac{1}{8}$	10	9 15 0	6 10 0

Lincoln Freehand Variable Voltage Arc Welders, Automatic Arc Welding Equipment, Pontelec Resistance Welders, and all types of Electric Welding Accessories supplied from stock. Prices on application.

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